

1953-54 Chevy Car Gauge Panel installation instructions.

Included mounting hardware:

Five 10-24 x 1 1/4" Socket Set Screws
Two 10-24 x 1 1/2" Socket Set Screws
Six 10-24 Thumb Nuts
Seven 10-24 Nut
One 3/8 Six 1/4" Z-Shaped Clip

Recommended tools:

3/8" socket
10 mm deep socket

- 1) The stock dash will need to be cut to allow the aluminum gauge panel to fit properly.
- 2) Install turn signal & high beam indicators. A deep 10mm socket is recommended.
- 3) Insert the seven 10-24 studs into your stock bezel.
- 4) Install the gauges into the gauge panel.
- 5) Place the stock bezel into the dash. Temporarily secure the speedometer side using the outermost stud and a thumb nut.
- 6) Place the four gauge panel behind the bezel and secure the outermost location using the Z-shaped clip and a thumb nut. The bracket should be facing towards the dash, pulling the bezel to the dash. Secure the four gauge panel to the bezel using the four surrounding studs and four 10-24 thumb nuts. We have provided standard 10-24 nuts, in case clearance issues make the thumb nuts unusable.
- 7) Remove the thumb nut holding the speedometer side in place. Place the speedometer beauty ring behind the bezel. Place the speedometer ring around the back of the speedometer. Secure to the bezel using a 10-24 on the inside and a thumb nut on the outside.
- 8) Install sending units and run wires to the dash. (please see instruction provided by the gauge manufacturer).

